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PCT/EP2005/002302

PATENT COOPERATION TREATY

From the INTERNATIONAL BUREAU

PCT	To:		_					
NOTIFICATION OF TRANSMITTAL OF COPIES OF TRANSLATION		E	IN	GE	G	N	GE	EN
INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (CHAPTER I OR CHAPTER II (HE PATENT COOPERATION TREATY)	CALLIES, Rainer Sobisch & Callies Odastrasse 4a		1 S. NOV. 200 6					
(PCT Rules 44bis.3(c) and 72.2)	37581 Bad Gandershei ALLEMAGNE	PS	RC		R	Т	В	Sch

Applicant HEYE IN	TERNATIONAL GMBH et al
International application No. PCT/EP2005/002302	loternational filing date (day/month/year) 04 March 2005 (04.03.2005)
Applicant's or agent's file reference 954/272 WO	IMPORTANT NOTIFICATION
Date of mailing (day/month/year) 09 November 2006 (09.11.2006)	
(PCT Rules 44bis.3(c) and 72.2)	ALLEMAGNE PS RC R T B Sch

 Transmittal of the translation to the applic
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V	The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter I).
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The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patenuability (Chapter II).

2. Transmittal of the copy of the translation to the designated or elected Offices.

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following designated or elected Offices requiring such translation:

None

The following designated or elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

AE, AG, AL, AM, AP, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EA, EC, EE, EG, EP, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OA, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability (Chapter II).

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned within the applicable time limit (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland Authorized officer

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PATENT COOPERATION TREATY

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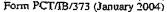
INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (Chapter I of the Patent Cooperation Treaty)

(PCT Rule 44bis)

Applicant's or agent's file reference 954/272 WO	FOR FURTHER ACTION	See item 4 below				
International application No. International filing date (day/month/year) Priority date (day/month/year) PCT/EP2005/002302 04 March 2005 (04.03.2005) 10 March 2004 (10.03.2004)						
International Patent Classification (8th edition unless older edition indicated) See relevant information in Form PCT/ISA/237						
Applicant HEYE INTERNATIONAL GMBH						

l.	This international preliminary report on patentability (Chapter I) is issued by the International Bureau on behalf of the International Searching Authority under Rule 44 bis. 1(a).					
2.	This REPORT consists of a total of 8 sheets, including this cover sheet.					
	In the attached sheets, any reference to the written opinion of the International Searching Authority should be read as a reference to the international preliminary report on patentability (Chapter I) instead.					
3.	This report contains indication	s relating to the following items:				
	Box No. I	Basis of the report				
	Box No. II	Priority				
	Box No. III	Non-establishment of opinion with regard to novelty, inventive step and industrial applicability				
	Box No. IV	Lack of unity of invention				
	Box No. V	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
	Box No. VI	Certain documents cited				
	Box No. VII	Certain defects in the international application				
	Box No. VIII	Certain observations on the international application				
4.	The International Bureau will onot, except where the applicant date (Rule 44bis .2).	communicate this report to designated Offices in accordance with Rules 44bis,3(c) and 93bis.1 but makes an express request under Article 23(2), before the expiration of 30 months from the priority				

	Date of issuance of this report 01 November 2006 (01.11.2006)
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Ellen Moyse
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From the INTERNATIONAL SEARCHING AUTHOR	ITY		MNC.
To:			PCT PCT
			RITTEN OPINION OF THE IONAL SEARCHING AUTHORITY
			(PCT Rule 43bis-1)
		Date of mailing (day/month/year)	See form PCT/ISA/210
Applicant's or agent's file reference 954/272 WO		FOR FURTHER	ACTION See paragraph 2 below
International application No.	International filing date	(day/month/year)	Priority date (day/month/year)
PCT/EP2005/002302	04.03.2005		10.03.2004
International Patent Classification (IPC) or both C03B7/00	national classification an	DQI bu	
Applicant HEYE INTERNATIONAL GM	œh		•
		V	
This opinion contains indications relat	ing to the following item:	5:	
Box No. 1 Basis of the	opinion		
Box No. II Priority			·
Box No. III Non-establis	hment of opinion with re	gard to novelty, inventi	ve step and industrial applicability
Box No. IV Lack of unity Box No. V Reasonad sta	y of invention		
Box No. V Reasoned state applicability	stement under Rule 43bis. citations and explanation	n of begard to mits (i)(a)!.	xoveIty, inventive step or industrial corent
Box No. VI Certain docu	ments cited		
Box No. VII Cextain defe	cts in the international app	plication	
Box No. VIII Certain obse	rvations on the internation	nal application	
2. FURTHER ACTION			
International Preliminary Examining A	Authority ("IPEA") excep chosen IPEA has notified	t that this does not app the International Bure	l be considered to be a written opinion of the ly where the applicant chooses an Authority other can under Rule 66.1bis(b) that written opinions of
If this opinion is, as provided above, written reply together, where appropriation PCT/ISA/220 or before the expiration	riate, with amendments,	before the expiration	the applicant is invited to submit to the IPEA a of 3 months from the date of mailing of Form expires later.
For further options, see Form PCT/ISA			
3. For further details, see notes to Form P	CT/ISA/220.		
Name and mailing address of the ISA/EP		Authorized officer	
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Facsimile No.		Telephone No.	

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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2005/002302

		101/222003/002302
Box l	No. I Basis of this opinion	
1.	With regard to the language, this opinion has been established on the basis of the intern filed, unless otherwise indicated under this item.	national application in the language in which it was
	This opinion has been established on the basis of a translation from the original lan	iguage into the following language
	. which is the language of a translation furnish	hed for the purposes of international search (under
	Rule 12.3 and 23.1(b)).	
2.	With regard to any nucleotide and/or amino acid sequence disclosed in the intern invention, this opinion has been established on the basis of:	ational application and necessary to the claimed
	a. type of material	
	a sequence listing	
	table(s) related to the sequence listing	
	b. format of material	
	in written format	
	in computer readable form	
	c. time of fising/turnishing	
	contained in the international application as filed.	•
	filed together with the international application in computer readable form.	
	furnished subsequently to this Authority for the purposes of search.	
3. [In addition, in the case that more than one version or copy of a sequence listing furnished, the required statements that the information in the subsequent or additionled or does not go beyond the application as filed, as appropriate, were furnished.	and/or table(s) relating thereto has been filed or nal copies is identical to that in the application as
4. <i>A</i>	additional comments:	
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Written opinion of the

International application No.

International, searching authority	PCT/EP2005/002302
Box No. II Priority	
I. The following document has not yet been furnished: copy of the earlier application whose priority has been claimed (Rule 43bis translation of the earlier application whose priority has been claimed (Rule Consequently it has not been possible to consider the validity of the priority claim the assumption that the relevant date in the claimed priority date.	43bis.1 and 66.7(b)).
 This opinion has been established as if no priority had been claimed due to the (Rules 43bis. 1 and 64.1). Thus for the purposes of this opinion, the international relevant date. 	fact that the priority claim has been found invalid I filing date indicated above is considered to be the
3. Additional observations, if necessary:	
The validity of the priority claim has	not been
considered because the International Se	arching Authority
does not have in its possession a copy	of the earlier
application whose priority has been cla	imed or, where
required, a translation of that earlier	application. This
opinion has nevertheless been establish	
assumption that the relevant date (Rule	s 43bis1 and 64.1)
is the claimed priority date.	,
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Box No. V

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WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No. PCT/EP2005/002302

Box	No. V	Reasoned statemer citations and expla	nt under Re anations su	le 43bis.l(a)(i) with regard to novelty, inventive step porting such statement	p or industrial applicability;
1.	Statement				
! !	Noveity	y (N)	Claims	1-17	YES
i			Claims		NO NO
]	Inventi	ve step (IS)	Claims	1-17	YES
			Claims		NO NO
	Industri	ial applicability (IA)	Claims	1-17	YES
			Claims		ON

2. Citations and explanations:

Reference is made to the following documents:

D1: EP 1 266 869 A

D2: JP 11 060247 A

D3: JP 08333121

- 2 Quite apart from the lack of clarity mentioned below, in this part of the opinion the expression "per plunger" is regarded as a unit of dependent plungers.
- Document D1 is considered to be the closest prior 3 art. discloses (the references It between parentheses relate to said document):
 - a method (or device) for regulating (22) the glass gob during the production of hollow glass containers by means of a glass forming machine (10),
 - at least one plunger (18a, 18b) being arranged in a feeder spout of a feeder (14) and, vertically upward and downward movement of the at least one plunger (18a, 18b), provided with movement profile (A, B, C, D) which can be changed in order to influence the discharge of molten glass from the feeder spout (14),
 - the glass forming machine being an IS (Individual

Written opinion of the international searching authority

International application No.
PCT/EP2005/002302

Box No. V

Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Section) glass forming machine (32) and, for the simultaneous production of an assortment of hollow glass containers of different weights, a variable movement profile (A, B, C, D) being provided (or able to be stored in a control unit) per plunger (18a, 18b) for each section (32a-c) of the IS glass forming machine,

from which the subject matter of independent claim 1 differs in that:

for each preforming station of each section, a difference in the mass reference value is calculated from a mass reference set value and a measured mass reference actual value based on at least one of a series of successive drops (or the device has means for determining this),

in dependence on the determined difference in the mass reference value, for each preforming station the associated plunger movement profile (A, B, C, D) is changed in such a way that a step-by-step approximation of the mass reference actual value to the mass reference set value takes place subsequently repeating the determination of the difference in the mass reference value subsequent changing of the movement profile (A, B, C, D) (or the control unit is connected to the means for determining this difference).

The subject matter of claims 1 and 11 is therefore novel (PCT Article 33(2)).

The problem addressed by the present invention can be considered that of making more accurate production of the glass boule possible.

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCT/EP2005/002302

Box No. V Reasoned statement under Rule 43bis.1(a)(i) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

The solution to this problem that is proposed in claim 1 (or 11) of the present application involves an inventive step (PCT Article 33(3)) for the following reasons:

In the prior art, only the movement of the plunger by means of a control unit, which uses the difference in mass between the as-produced mass and the set mass, is known (see D2 or D3). In addition, D1 and the prior art tack any reference to using this difference step by step in order to define the movement of the plunger more accurately.

Therefore, a person skilled in the art would not have the idea of developing this improved device to solve the problem in question.

Claims 2-10 (or 16-17) are dependent on claim 1 (or 11) and therefore likewisc meet the PCT requirements for novelty and inventive step.

WRITTEN OPINION OF THE INTERNATIONAL SEARCHING AUTHORITY

International application No.
PCI/EP2005/002302

Box No. VIII

Certain observations on the international application

The following observations on the clarity of the claims, description, and drawings or on the question whether the claims are fully supported by the description, are made:

The application does not meet the requirements of PCT Article 6, because claims 1 and 11 are not clear.

The plunger device of the represented embodiment that is described on page 5, lines 11-17 is not covered by the present claims. This inconsistency between the claims and the description leads to doubts concerning the subject matter for which protection is sought, for which reason the claims are not clear (PCT Article 6). It appears from the claims with the wording "per plunger" that the plungers (2, 2') have independently profiles, although it is clear from the description that the plungers can be changed by each other, so the movement profile relates to that the two plungers together.